

Date: Monday, 24/11/2008 10:24:48 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	GASKET
<b>Job Number</b> :	43710		
<b>Estimate Number</b> :	12792		
<b>P.O. Number</b> :		<b>Part Number</b> :	D35665
<b>This Issue</b> :	24/11/2008	<b>Drawing Number</b> :	D3566 REV C
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	//	<b>Drawing Revision</b> :	C
<b>Previous Run</b> :	41467	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	02/12/2008
<b>Checked &amp; Approved By</b> :	mf 08-11-24		
<b>Comment</b> :	Est Rev:A New Issue 07-03-08 ec Est Rev:B Added Drain Holes 07-07-09 JLM Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC		

Qty: 20 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 1.1130 sf(s)/Unit Total: 22.2600 sf(s)

NEOPRENE SHEET 0.063

109864 IB 8-11-26

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3566

Dwg Rev: C

Prog Rev: C

IB 8-11-26



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-11-26

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5081626 (x22) counters

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Finishing

5081626 (x22) 08/11/26

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 43710

Part Number: D35665

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



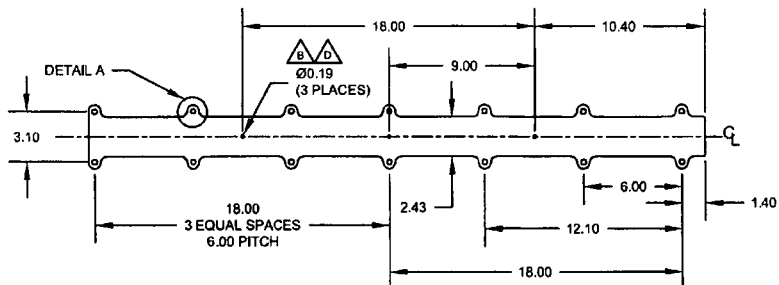
08/11/27 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

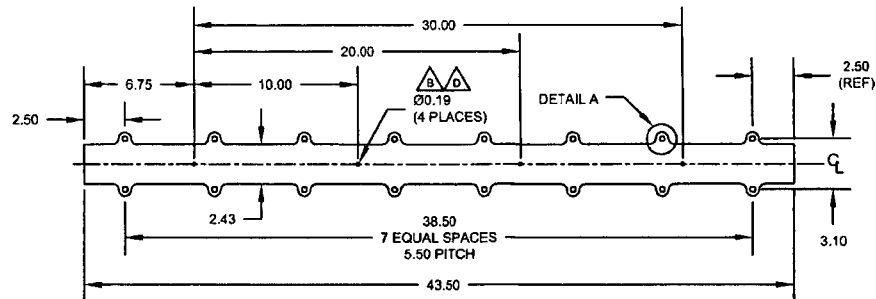
Job Completion



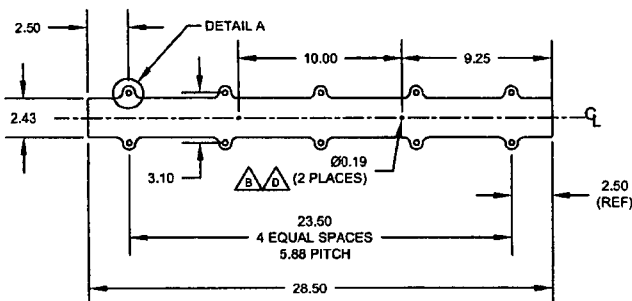
*mf 08-11-26*



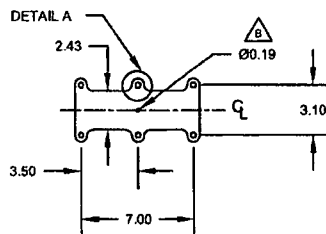
**D3566-1 GASKET**



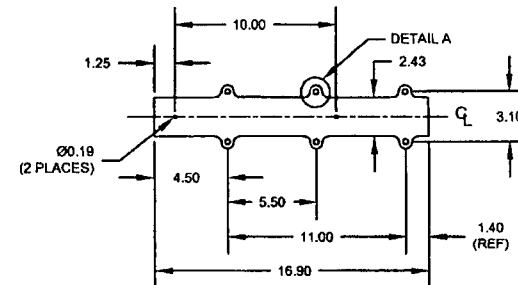
**D3566-5 GASKET**



**D3566-7 GASKET**



**D3566-13 GASKET**

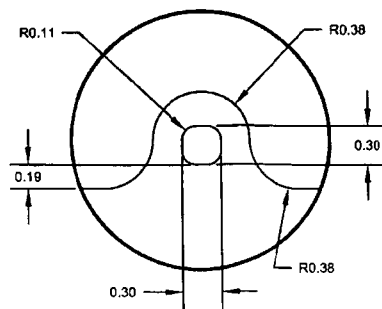


**D3566-15 GASKET**

REFERENCE ONLY

RELEASED

07.08.04



**DETAIL A  
SCALE 1:1**

WEIGHTS:	
D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

**NOTES:**

MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER  
(REF DART SPEC M-NEO60-S.063)

FINISH: NONE

TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

UNITS: INCHES UNLESS OTHERWISE NOTED

BREAK SHARP EDGES: N/A

IDENTIFICATION: NONE

WEIGHT: SEE TABLE IN ZONE A3

PARTS ARE SYMMETRIC ABOUT  $\phi$

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	CB		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	07.08.21		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3566 REV. C

SHEET 1 OF 1

TITLE GASKET SCALE 1:8

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DART AEROSPACE LTD		Work Order:	43710
Description: Gasket		Part Number:	D3566-5
Inspection Dwg: D3566 Rev: C		Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
38.50	+/-0.030	38.491	X			
43.50	+/-0.030	43.495	X			
5.50 Pitch	+/-0.030	5.502	X			
2.50	+/-0.030	2.503	X			
2.43	+/-0.030	2.432	X			
3.10	+/-0.030	3.101	X			
2.50	+/-0.030	2.503	X			
0.30	+/-0.030	0.304	X			
0.30	+/-0.030	0.304	X			
0.063	+/-0.010	0.060	X			
6.75	+/-0.030	6.754	X			
10.00	+/-0.030	10.00	X			
20.00	+/-0.030	20.00	X			
30.00	+/-0.030	30.00	X			
Ø0.19	+/-0.030	0.19	X			

Measured by: IB	Audited by: [Signature]	Prototype Approval:	N/A
Date: 8-11-26	Date: 08/11/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.06	Ø0.188 dimension removed	KJ/JLM	
D	08.01.16	Dwg Rev updated	KJ/EC/DDC [Signature]	[Signature]